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## TECHNICAL DATA SHEET

### ACRI OVERWRITE INKS 3034/4078

#### TECHNICAL CHARACTERISTICS

Acri 3034 are pigmented water-based inks formulated for valve action markers.  
They can write smoothly on all kind of surfaces, both porous and non-

porous.  
Their excellent covering is ideal for overpainting.  
Wide range of colors from catalogue and on requirement.

Colour ref. No:	BLACK 3034/4078	WHITE 3034/4078	SKY-BLUE 3034/4078	RED 3034/4078	YELLOW 3034/4078	ORANGE 3034/4078	GREEN 3034/4078
Viscosity, cps (25 °C) Brookfield LV2 200rpm	15 ± 5	35 ± 5	25 ± 5	30 ± 5	30 ± 10	25 ± 5	25 ± 5
pH :	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1
Light Fastness (Blue Woodscale)	8	8	8	6/7	7	7	8
Colour ref. No:	FUCHISA 3034/4078	MID-BROWN 3034/4078	PURPLE 3034/4078	DARK TURQUOISE 3034/4078	GOLD 3034/4078	SILVER 3034/4078	
Viscosity, cps (25 °C) Brookfield LV2 200rpm	20 ± 10	20 ± 10	20 ± 10	25 ± 10	20 ± 5	10 ± 5	
pH :	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	
Light Fastness (Blue Woodscale)	7	8	7	8	7	7	

#### SUITABLE COMPONENTS

Use valve action markers only. Markers should ideally be stored horizontally and should be capped firmly.

**Nibs/Tips:** High-porosity polyester nibs suitable for pigments (porosity 60-65%)

**Inner Ball:** Corrosion safe ball, both stainless steel or glass

**Body:** HDPE , Polypropylene

It is recommended to thoroughly test the components selected.

#### HANDLING INSTRUCTIONS

Store between 15°C and 35°C. Do not expose loose ink to temperatures higher than 35°C. Protect from frost and avoid direct

sunlight. Cleaning of all filling devices should be done immediately after finishing the process.

#### INSTRUCTION FOR USE

Stir ink in the drums well before use for at least 15-20 min. Keep the inks under stirring while filling markers in order to avoid pigment sedimentation.

Drums should be closed tightly during storage.

#### PACKING

50 KG net Plastic Drums

200 KG net Plastic Drums

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