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TECHNICAL DATA SHEET

CALLIGRAPHIC F/P INKS 2998

TECHNICAL CHARACTERISTICS

Calligraphic 2998 are water-based pigmented inks formulated for filter system.
 Water resistance and lightfastness.

Wide range of colors from catalogue and on requirement.

Colour ref. No	RED 2998 (PMS 199 C)	MAGENTA 2998 (PMS RHOD RED C)	VIOLET 2998 (PMS 2105 C)	BLUE 2998 (PMS 300 C)	TURQUOISE 2998 (PMS 7467 C)	GREEN 2998 (PMS 334 C)	BLACK 2998 (Pantone Black 2 C)
Viscosity BROOKFIELD, SC4-18, rpm 100 (cps, 25°C)	< 20	< 20	< 20	< 20	< 20	< 20	< 20
pH	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1
Colour ref. No	LIGHT GREEN 2998 (PMS 376 C)	BURGUNDY 2998 (PMS 221 C)	SEPIA 2998 (PMS 175 C)	LIGHT PINK 2998 (PMS 211)	MAUVE 2998 (PMS 2655)	YELLOW 2998 (PMS 012 C)	ORANGE 2998 (PMS 144 C)
Viscosity BROOKFIELD, SC4-18, rpm 100 (cps, 25°C)	< 20	< 20	< 20	< 20	< 20	< 20	< 20
pH	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1

SUITABLE COMPONENTS

Markers should ideally be stored horizontally and should be capped firmly.

Nibs/Tips: Aubex 454 or similar (porosity over 65%)

Reservoir: De Martini CPE 2546 or similar (density 0,140-0,160 g/cm³)

Body: Polypropylene, Polyethylene

Cap: Polypropylene, Polyethylene

It is recommended to thoroughly test the components selected.

HANDLING INSTRUCTIONS

Store between 15°C and 35°C. Do not expose loose ink to

temperatures higher than 35°C. Protect from frost and avoid direct sunlight. After use clean the filling unit.

INSTRUCTION FOR USE

Stir ink in the drums well before use for at least 15-20 min. Keep the inks under stirring while filling markers in order to avoid pigment sedimentation.

Drums should be closed tightly during storage.

PACKING

50 KG net Plastic Drums

200 KG net Plastic Drums

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