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TECHNICAL DATA SHEET

FINE DRAW FIBER PEN INKS 2922

TECHNICAL CHARACTERISTICS

Fine Draw are water-based inks for filter system.
 They are specially developed to avoid penetration through paper.
 Suitable for all kind of papers.

Wide range of colors from catalogue and on requirement.

Colour ref. No:	BLACK 2922/01	BLUE 2922/02	RED 2922/03	GREEN 2922/04	YELLOW 2922/05	BROWN 2922/06
Viscosity (cps at 25°C) Brookfield SC4-18 200rpm	< 10	< 10	< 10	< 10	< 10	< 10
pH:	6,5 ± 1	5 ± 1	6,5 ± 1	6 ± 1	6,5 ± 1	6,5 ± 1
Surface tension (dyne/cm2)	45 ÷ 65	45 ÷ 65	45 ÷ 65	45 ÷ 65	45 ÷ 65	45 ÷ 65
Colour ref. No:	ORANGE 2948/07	PURPLE 2948/10	EMERALD GREEN 2922/29	FUCHUSIA 2922/32	LIGHT PINK 2922/46	LIGHT GREEN 2922/30
Viscosity (cps at 25°C) Brookfield SC4-18 200rpm	< 10	< 10	< 10	< 10	< 10	< 10
pH:	6,5 ± 1	6 ± 1	6 ± 1	11,5 ± 1	6,5 ± 1	6,5 ± 1
Surface tension (dyne/cm2)	45 ÷ 65	45 ÷ 65	45 ÷ 65	45 ÷ 65	45 ÷ 65	45 ÷ 65

SUITABLE COMPONENTS

Nibs/Tips: Aubex 454 or similar
Reservoir: De Martini CPE 2546 or similar (density 0,140-0,160 g/cm3)
Body: Polypropylene, Polyethylene
Cap: Polypropylene, Polyethylene
 It is recommended to thoroughly test the components selected.

HANDLING INSTRUCTIONS

Store frost protected. Optimal storage temperature is between 15°C and 30°C. Storage temperatures above 35°C can result in reduced shelf life of the inks.
 Drums should be closed tightly during storage.

PACKING

50 KG net Plastic Drums
 200 KG net Plastic Drums

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