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TECHNICAL DATA SHEET

MIRROR SILVER 3202/13 – PAINT METAL INK

TECHNICAL CHARACTERISTICS

Mirror 3202/13 is a permanent solvent-based ink, formulated for valve markers.
Suitable for all kind of surfaces. Glossy finish that provides a mirror-

like look on non-porous substrates, especially if they are dark colored.

Colour ref. No:	MIRROR SILVER 3202/13
Viscosity BROOKFIELD LV2 rpm 200 (cps at 25°C)	32 ± 5
pH	7 ± 1

SUITABLE COMPONENTS

Use valve action markers only. Markers should ideally be stored horizontally and should be capped firmly.

Nibs/Tips: High-porosity polyester nibs suitable for pigments and solvent-resistant, porosity 60-65%

Inner Ball: Corrosion safe ball, both stainless steel or glass

Body: Aluminium, Nylon, PP with appropriate thickness

Cap, Front Section: PBT, nylon

It is recommended to thoroughly test the components selected.

HANDLING INSTRUCTIONS

Store between 15°C and 35°C. Do not expose loose ink to temperatures higher than 35°C. Protect from frost and avoid direct sunlight.

CAUTION: the inks are flammable liquids! Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
After use clean the filling unit with alcohol or MEK.

INSTRUCTION FOR USE

Stir ink in the drums well before use for at least 15-20 min. Keep the inks under stirring while filling markers in order to avoid pigment sedimentation.

Drums should be closed tightly during storage.

PACKING

50 KG net Plastic or Metal Drums
200 KG net Plastic or Metal Drums

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