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## TECHNICAL DATA SHEET

### FOUNTAIN PEN INK PIGMENTED 4099

#### TECHNICAL CHARACTERISTICS

The Fountain Pen 4099 are water-based pigmented inks. Very stable.  
The writing trace is clear without any smudge.

Colour ref. No:	BLACK 4099	BLUE 4099/1	BLUE 4099/2
Viscosity (Brookfield SC4-18 200rpm, cps at 25°C)	< 5	< 5	< 5
pH:	8,5 ± 1	8,5 ± 1	8,5 ± 1
Surface tension (dyne/cm <sup>2</sup> )	31 ± 5	35 ± 5	37 ± 5

#### HANDLING INSTRUCTIONS

Store frost protected and avoid direct sunlight. Optimal storage temperature is between 15°C and 30°C.  
Storage temperatures above 35°C can result in reduced shelf life of the inks.  
Drums should be closed tightly during storage.

#### PACKING

50 KG net Plastic Drums  
200 KG net Plastic Drums

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