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TECHNICAL DATA SHEET

GLASS INKS 3210 – STANDARD COLORS

TECHNICAL CHARACTERISTICS

Glass 3210 are water-based inks formulated for filter system markers. Brilliant colors that can write on all kind of non-porous surfaces (glass, PP-foils, whiteboards, blackboards). Opacity appears after traces are dry.

The inks can easily be dry-erased or removed with a wet cloth or water.

Colour ref. No:	WHITE 3210	BLACK 3210	BLUE 3210	RED 3210
Viscosity, cps (25 °C) Brookfield LV2 200rpm	< 20	< 20	< 20	< 20
pH :	8,5 ± 1	7,5 ± 1	7,5 ± 1	7,5 ± 1
Dry wipe :	4 days	4 days	4 days	4 days
Colour ref. No:	PINK 3210	YELLOW 3210	VIOLET 3210	GREEN 3210
Viscosity, cps (25 °C) Brookfield LV2 200rpm	< 20	< 20	< 20	< 20
pH :	7,5 ± 1	7,5 ± 1	8,5 ± 1	8,5 ± 1
Dry wipe :	4 days	4 days	4 days	4 days

SUITABLE COMPONENTS

Markers should ideally be stored horizontally and should be capped firmly.

Nibs/Tips: Polyester (porosity ~65%)

Reservoirs: De Martini CPE 2546 or similar (density 0,140-0,160 g/cm³)

Body: Polypropylene, Polyethylene

It is recommended to thoroughly test the components selected.

HANDLING INSTRUCTIONS

Store between 15°C and 35°C. Do not expose loose ink to temperatures higher than 35°C. Protect from frost and avoid direct

sunlight. Cleaning of all filling devices should be done immediately after finishing the process.

INSTRUCTION FOR USE

Stir ink in the drums well before use for at least 15-20 min. Keep the inks under stirring while filling markers in order to avoid pigment sedimentation.

Drums should be closed tightly during storage.

PACKING

50 KG net Plastic Drums
 200 KG net Plastic Drums

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