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TECHNICAL DATA SHEET

ACRI STRONG GRIP INKS 3201

TECHNICAL CHARACTERISTICS

Acri 3201 are pigmented water-based inks formulated for valve action markers.
They can write smoothly on all kind of surfaces, both porous and non-porous.

Great covering, lightfastness and water-resistance.
Wide range of colors from catalogue and on requirement. Eight basic color concentrates are also available to create your own shades or use our mixing table.

Colour ref. No:	BLACK 3201	WHITE 3201	BLUE 3201	RED 3201	YELLOW 3201	ORANGE 3201	GREEN 3201
Viscosity, cps (25 °C) Brookfield LV1 100rpm	20 ± 5	30 ± 5	25 ± 5	35 ± 5	30 ± 5	30 ± 5	30 ± 5
pH :	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1
EN71-3	certified	certified	certified	certified	certified	certified	certified
ASTM-LHAMA 4236	certified	certified	certified	certified	certified	certified	certified
Colour ref. No:	PINK 3201	BROWN 3201	PURPLE 3201	GROUT GREY 3201	GOLD 3201	SILVER 3201	
Viscosity, cps (25 °C) Brookfield LV2 100rpm	30 ± 5	30 ± 5	30 ± 5	30 ± 5	20 ± 5	20 ± 5	
pH :	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	8 ± 1	
EN71-3	certified	certified	certified	certified	certified	certified	
ASTM-LHAMA 4236	certified	certified	certified	certified	certified	certified	

SUITABLE COMPONENTS

Use valve action markers only. Markers should ideally be stored horizontally and should be capped firmly.

Nibs/Tips: High-porosity polyester nibs suitable for pigments (porosity 60-65%)

Inner Ball: Corrosion safe ball, both stainless steel or glass

Body: HDPE , Polypropylene

It is recommended to thoroughly test the components selected.

HANDLING INSTRUCTIONS

Store between 15°C and 35°C. Do not expose loose ink to temperatures higher than 35°C. Protect from frost and avoid direct

sunlight. Cleaning of all filling devices should be done immediately after finishing the process.

INSTRUCTION FOR USE

Stir ink in the drums well before use for at least 15-20 min. Keep the inks under stirring while filling markers in order to avoid pigment sedimentation.

Drums should be closed tightly during storage.

PACKING

50 KG net Plastic Drums
200 KG net Plastic Drums

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