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TECHNICAL DATA SHEET

GEL INK GXF FAST DRY 4156

TECHNICAL CHARACTERISTICS

Gel 4156 combine GXF characteristics such as smooth writing and good ink flow with fast drying properties, avoiding smearing while writing.

They work very well with all gel tips with ball diameter from 0.7 mm and smaller, down to 0.4 mm. Dye-based available in many brilliant shades. Suitable for any kind of paper.

Colour ref. No:	BLACK 4156	BLUE 4156	RED 4156	LIGHT BLUE 4156
Viscosity Brookfield spindle LV3 rpm 60 cps to 25°C	400 ± 50	400 ± 50	400 ± 50	400 ± 50
pH:	8 ± 1	6,5 ± 1	7 ± 1	8,5 ± 1
Surface Tension (mN/m)	> 40	> 40	> 40	> 40
Specific gravity	1,1 ± 0,2	1,1 ± 0,2	1,1 ± 0,2	1,1 ± 0,2
Drying time	< 1''	< 1''	< 1''	< 1''

SUITABLE COMPONENTS

Nibs/Tips: SS Tips (spring-loaded, nickel free spring)

Tube: Polypropylene

The use of an ink follower is very crucial to avoid back leaking of the inks, as well as evaporation of the ink.

Horizontal storage of the refills is suggested to get the maximum shelf life.

It is recommended to thoroughly test the components selected.

INSTRUCTION FOR USE

Centrifugation, depending on diameter of the centrifuge, to remove air-bubbles between ink and ink follower is recommended.

Dye based gel inks can be centrifuged without problems for long times and at high speeds, provided that the seal between the adapter and the tube, tip and adapter and tip and protection

plug/cap are suitable to block ink leaking under pressure (in the tube by the centrifugal force).

Vacuum centrifuge recommended time 10 minutes, speed 700 RPM, vacuum 0.25 atm (diameter of centrifuge 0,60 m).

HANDLING INSTRUCTIONS

Store frost protected and avoid direct sunlight. Optimal storage temperature is between 15°C and 30°C.

Drums should be closed tightly during storage.

PACKING

50 KG net Plastic Drums

200 KG net Plastic Drums

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