



Strada del Francese, 21
10071 Borgaro Torinese – Torino – ITALY
Ph.: +39 (011) 4701510 or 4701511 or 4704541
Fax +39 (011) 4703910 – Email: info@reinol.it

TECHNICAL DATA SHEET

GEL INK GI 399 SV

TECHNICAL CHARACTERISTICS

GI399 are the water-based standard gel inks series. Very smooth and pleasant writing, dye based and available in many brilliant shades.

Suitable for any kind of paper.

| Colour ref. No: | BLACK GI399 | BLUE GI399 | RED GI399 | LIGHT GREEN GI399 | GREEN GI399 | YELLOW GI399 |
|---|----------------|--------------|-------------|-------------------|--------------|--------------|
| Viscosity Brookfield spindle LV3 rpm 60 cps to 25°C | 690 ± 60 | 690 ± 60 | 690 ± 60 | 690 ± 60 | 690 ± 60 | 690 ± 60 |
| pH: | 8 ± 1 | 6 ± 1 | 7 ± 1 | 7 ± 1 | 7 ± 1 | 7 ± 1 |
| Surface Tension (mN/m) | > 40 | > 40 | > 40 | > 40 | > 40 | > 40 |
| Specific gravity | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 |
| Colour ref. No: | SKY-BLUE GI399 | ORANGE GI399 | BROWN GI399 | MAGENTA GI399 | VIOLET GI399 | BLUE 1562 |
| Viscosity Brookfield spindle LV3 rpm 60 cps to 25°C | 690 ± 60 | 690 ± 60 | 690 ± 60 | 690 ± 60 | 690 ± 60 | 690 ± 60 |
| pH: | 7 ± 1 | 7 ± 1 | 7 ± 1 | 7 ± 1 | 7 ± 1 | 7 ± 1 |
| Surface Tension (mN/m) | > 40 | > 40 | > 40 | > 40 | > 40 | > 40 |
| Specific gravity | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 | 1,1 ± 0,2 |

SUITABLE COMPONENTS

Nibs/Tips: SS Tips (Nickel-free spring)

Tube: Polypropylene

The use of an ink follower is very crucial to avoid back leaking of the inks, as well as evaporation of the ink.

Horizontal storage of the refills is suggested to get the maximum shelf life.

It is recommended to thoroughly test the components selected.

INSTRUCTION FOR USE

Centrifugation, depending on diameter of the centrifuge, to remove air-bubbles between ink and ink follower is recommended.

Dye based gel inks can be centrifuged without problems for long times and at high speeds, provided that the seal between the adapter and the tube, tip and adapter and tip and protection

plug/cap are suitable to block ink leaking under pressure (in the tube by the centrifugal force).

Vacuum centrifuge recommended time 10 minutes, speed 700 RPM, vacuum 0.25 atm (diameter of centrifuge 0,60 m).

HANDLING INSTRUCTIONS

Store frost protected and avoid direct sunlight. Optimal storage temperature is between 15°C and 30°C.

Drums should be closed tightly during storage.

PACKING

50 KG net Plastic Drums

200 KG net Plastic Drums

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