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## TECHNICAL DATA SHEET

### CALLIGRAPHIC F/P INKS 4060

#### TECHNICAL CHARACTERISTICS

Calligraphic 2998 are water and dye-based inks formulated for filter system.  
Excellent water resistance and lightfastness.

Wide range of colors from catalogue and on requirement.

Colour ref. No	BLACK 4060/01	BLUE 4060/02	RED 4060/03	GREEN 4060/04	BROWN 4060/22
Viscosity BROOKFIELD : SC4-18, rpm 100 (cps, 25°C)	< 20	< 20	< 20	< 20	< 20
pH	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1
Colour ref. No	TURQUOISE 4060/66	VIOLET 4060/39	PINK 4060/25	MAGENTA 4060/35	GREY 4060/13
Viscosity BROOKFIELD : SC4-18, rpm 100 (cps, 25°C)	< 20	< 20	< 20	< 20	< 20
pH	7 ± 1	7 ± 1	7 ± 1	7 ± 1	7 ± 1

#### SUITABLE COMPONENTS

Markers should ideally be stored horizontally and should be capped firmly.

**Nibs/Tips:** Aubex 454 or similar (porosity over 65%)

**Reservoir:** De Martini CPE 2546 or similar (density 0,140-0,160 g/cm<sup>3</sup>)

**Body:** Polypropylene, Polyethylene

**Cap:** Polypropylene, Polyethylene

It is recommended to thoroughly test the components selected.

#### HANDLING INSTRUCTIONS

Protect from frost and avoid direct sunlight. Optimal storage temperature is between 15°C and 30°C. Storage temperatures above 35°C can result in reduced shelf life of the inks. After use clean the filling unit.

Drums should be closed tightly during storage.

#### PACKING

50 KG net Plastic Drums

200 KG net Plastic Drums

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